

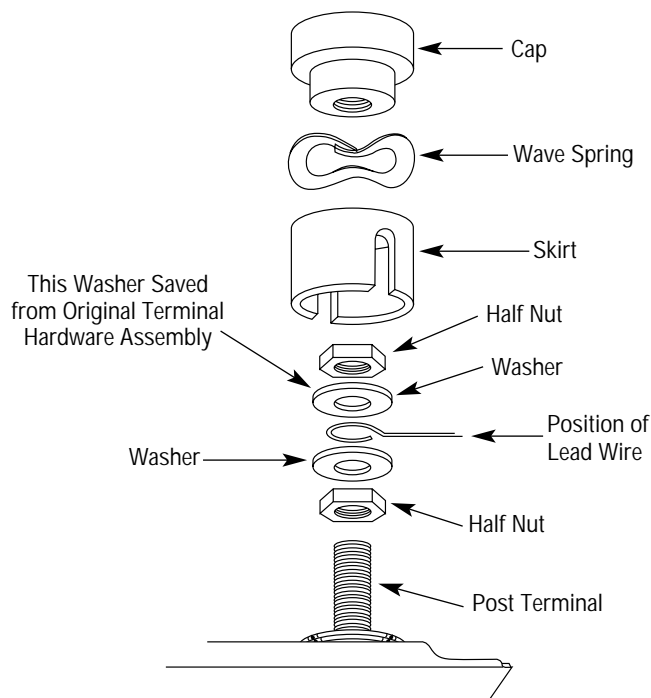
Chromalox®

Installation, Wiring and RENEWAL PARTS IDENTIFICATION

SERVICE REFERENCE		
DIVISION 4	SECTION STRIP	
SALES REFERENCE	(Supersedes PA400-4)	PA400-5
161-050318-001		
DATE	MARCH, 1999	

Individual Ceramic Post Terminal Cover Insulators for S, SE, OT and PT Strip Elements

MOUNTING, WIRING AND RENEWAL PARTS IDENTIFICATION



WARNING: Hazard of Electric Shock. Disconnect all power before installing ceramic post terminal covers.

1. Remove standard post terminal hardware.
- Note:** Save one flat washer from original hardware assembly (half nuts and one flat washer furnished with insulator assembly).
2. Screw on first half nut firmly.
3. Position first washer.
4. Electric wiring to heating elements must be installed in accordance with National Electrical Code and local electrical codes by a qualified person.

WARNING: Hazard of Electric Shock. Any installation involving electric heaters must be effectively grounded in accordance with the National Electrical Code to eliminate shock hazard.

5. Connect lead wire.
6. Position second washer.
7. Screw on second half nut tightly.
8. Position insulator skirt allowing slots to slip over leads.
9. Position wave spring on insulator skirt (if needed).
10. Position insulator cap to line up with threaded terminal of heater.
11. Turn cap clockwise until seated firmly on insulator skirt.

WARNING: Do not exceed 25 inch pounds of torque when tightening the hex nuts on the heater terminals. Excessive torque will result in stripping the terminals from the refractory of the heating element. Do not use tool to tighten cap. Ceramic insulator is fragile and overtightening cap will cause breakage.

Note: If lead wire is too heavy to permit cap to seat firmly, omit washers.

Kit Part No.	Ceramic Skirt	Ceramic Cap	Wave Spring	Nut (Half)	Washer
080-041059-001	263-050140-001 (2)	039-039742-002 (2)	—	200-075520-075 (4)	328-075528-024 (2)
080-041059-002	263-050140-001 (2)	039-039742-003 (2)	—	200-075520-075 (4)	328-075528-024 (2)
080-041059-003	263-050140-001 (2)	039-039742-002 (2)	—	200-075520-075 (4)	328-075528-024 (2)
					328-075527-012 (3/8" Mica)
080-041059-004	263-050140-002 (2)	039-039742-002 (2)	—	200-075520-075 (4)	328-075528-024 (2)
080-041059-005	263-050140-001 (2)	039-039742-004 (2)	—	200-075520-062 (4)	328-075528-013 (2)
080-041059-006	263-050140-003 (2)	039-039742-002 (2)	328-057580-002 (2)	200-075520-075 (4)	328-075528-024 (2)
080-041059-008	263-050140-003 (2)	039-039742-002 (2)	328-057580-002 (2)	200-075523-058 (4)	328-075528-035 (2)

NOTE: Part numbers suffixed by a number in () indicates quantity of same part number used.

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Chromalox[®]
PRODUCT SERVICE
2150 N. RULON WHITE BLVD., OGDEN, UT 84404
Phone: 1-800-368-2493

WIEGAND INDUSTRIAL DIVISION
EMERSON ELECTRIC CO.

